व्यावसायिक परीक्षण रिपोर्ट COMMERCIAL TEST REPORT

संख्या/ No.: PS-465/2635/2021

माह/Month : January, 2021

THIS TEST REPORT VALID UP TO : 31st January, 2026



E-AGROCARE, EAC-16C35 BATTERY OPERATED KNAPSACK SPRAYER



भारत सरकार

Government of India
कृषि एवं किसान कल्याण मंत्रालय
Ministry of Agriculture and Farmers Welfare
कृषि, सहकारिता एवं किसान कल्याण विभाग

Department of Agriculture, Cooperation and Farmers Welfare उत्तरी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

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E-AGROCARE, EAC-16C35 BATTERY OPERATED KNAPSACK SPRAYER (COMMERCIAL)

xxxii)	Materia	Material of construction of cut off device components					
Combe	-Body, valve seat, gland nut, cap & collar, Valve stem	Brass, Engineering plastic, stainless steel	Engineering plastic	Conforms			
	-Nipple	Brass, Engineering plastic, stainless steel,	Not applicable	(per			
	-Valve	Brass, synthetic rubber, plastic, stainless steel	Plastic	Conforms			
	-Strainer	Brass, stainless steel, plastic	Plastic	Conforms			
	-Operating knob	Brass, Engineering plastic	Not applicable				
	- Operating trigger	Steel, Engineering plastic	Engineering plastic	Conforms			
	-Spring	Stainless steel,	Stainless steel	Conforms			
	-Gasket	Synthetic rubber, fiber, PVC	PVC	Conforms			
	-Gland seal	PVC	PVC	Conforms			
	-Gland packing	Asbestos rope	Not applicable				
xxxiii)	Material of construction of various components as per IS: 3906-1995						
Styre -	Strap	Woven web cotton/synthetic yarn	Synthetic Yarn	Conforms			
	Skirt/Stand	Steel, plastic	Plastic	Conforms			
	Strap buckle	Steel, Engg. Plastic	Engg. Plastic	Conform			
	Cushion	Foam, rubber, foam plastic	Plastic rubber	Conform			
xxxiv)	declared by the manu	different components shall be facturer, all the components e-I may not be present in a	Declared by the applicant	Conforms			

3. TEST FOR DISCHARGE RATE OF PUMP (Vide Clause 8.3 of IS – 11313: 2007)

1. Date of test : 11.12.2020

2. Atmospheric conditions

a) Temperature : 21.3 °C b) Relative humidity : 56.1 % c) Pressure : 98.7 kPa

3. Data recorded

Speed of Pump	Pressure (kg/cm ²)	Test No.	Delivery from the	Overflow (ml/min)	Average discharge from	Discharge rate of pump
(rpm)			discharge line (ml/min)		the discharge line (ml/min)	(ml/min)
	1 $\frac{1}{2}$ $\frac{2}{3}$	1	1920	NIL	1905	10
		2	1900			1905
3503		3	1910	NIL		1905
		4	1890			

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	7237-714914	1	1560			
3431	2	2	1550	NIII	1565	
3431	2	3	1580	NIL		1565
- P		4	1570	li bittio sissifg		
		1	1420		1410	1410
3392	3	2	1390	NIII		
3372		3	1430	NIL		
		4	1400	Dalyton		
3337	4	1	730		735	
		2	740	NIII		725
3331	4	3	720	NIL		735
		4	750			

Minimum discharge rate = 735 ml/min at 4 kg/cm²
Maximum discharge rate = 1905 ml/min at 1 kg/cm²
Discharge at rated pressure = 1410 ml/min at 3 kg/cm²

4. TEST FOR VOLUMETRIC EFFICIENCY (Vide Clause 8.4 of IS – 11313: 2007)

Date of test

Rated pressure, kg/cm²

Avg. discharge of water at rated pressure, in 1410

ml/min

Avg. discharge of water at land a 1/2 in 2505

Avg. discharge of water at no-load, ml/min : 2505 Avg. pump speed at no-load, rev/min : 3691 Avg. pump speed at rated pressure, rev/min : 3392 Volumetric efficiency of pump, % : 61.3

Remarks: The volumetric efficiency does not conform to the requirement of IS: 11313:2007.

5. POWER REQUIREMENT (Vide Clause 8.5 of IS – 11313 : 2007)

Date of test : 11.12.2020

Power requirement of DC motor fitted on sprayer was observed as following:-

1. Motor operating voltage : 12 V
2. Avg. current drawn by motor at no load : 0.70 A
3. Avg. current drawn by motor at load : 1.27 A
4. Avg. motor operating voltage : 12.19 V
5. Avg. observed motor power requirement : 15.52 watt
6. Avg. motor speed at no load : 3691 rpm
7. Avg. motor speed at load : 3392 rpm

8. Avg. time required for fully discharge of : 7 to 8 battery

9. Avg. No load rpm of motor after 6 hours

: 2966 rpm

of operation

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6. PRESSURE ADJUSTMENT TEST

1. Date of test : 11.12.2020

2. Atmospheric conditions:-

a. Temperature : 21.3 °C
b. Relative humidity : 56.1 %
c. Pressure : 98.7 kPa

3. Data recorded

S. No.	Working pressure (kg/cm ²)	Fluctuation range (kg/cm ²)	Pressure drop (kg/cm ²)	Ratio
1.	1	NIL	NIL	
2.	2	NIL	NIL	
3.	3	NIL	NIL	
4.	4	NIL	NIL	

4. Resistance of pressure: Yes

7. TEST FOR SPRAY LANCE (Vide Annex D of IS – 3652: 1995)

Date of test : 08.12.2020

Type : Straight (Type-A)

7.1 STRENGTH OF SPRAY LANCE

Sr. No	Details	Condition
1	Test Condition	Outlet closed
2	Hydraulic pressure applied	1 MPa
3	Duration of pressure retained	5 minutes
4	Result	No leak, crack, or burst of lance was observed during test

7.2 MARKING ON SPRAY LANCE

Manufacturer's name or recognized trade : Not Marked

mark

Nominal length : Not Marked

Batch or code Number : Not Marked

8. TEST FOR CUT-OFF DEVICE (Vide Annex C Clause 6.8.3 of IS – 3652: 1995)

Date : 08.12.2020

Type : Trigger type (Type – A)

8.1 MAXIMUM TRIGGER ACTIVATION TORQUE

Required torque	:	Observed torque	121
Less than 35 kgf-cm	:	28.9 kgf-cm	The same

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8.2 STRENGTH TEST FOR CUT-OFF DEVICE

Sr. No	Details	Condition
1	Condition of outlet	Closed
2	Hydraulic pressure	750 kPa
3	Duration of pressure retained	5 Minute
4	Observation	No Leakage, crack or burst of cut-off device was observed during test.

8.3 LEAKAGE AND RELIABILITY TEST FOR CUT-OFF DEVICE

Sr. No.	Details	Condition
1	Test Condition	Mounted on test setup
2	Hydraulic pressure retained	300 kPa
3	Operating cycles	5000 cycles at pressure 300 kPa and repeated for 500 cycles at a pressure of 600 kPa @ 15 cycles per minutes
4	Observation	No drip or leak of cut off device through valve was observed during the test

8.4 MARKING ON CUT-OFF DEVICE

a) Manufacturer's name or

: Not Marked

recognized trade mark

b) Batch or code number

: Not Marked

c) Type of cut-off device : Not Marked

9. TEST FOR NOZZLE (Vide Annex F of IS – 3652: 1995)

Date of test : 10.12.2020 Type of Nozzle (apa) : Solid Cone

9.1 TEST FOR DISCHARGE RATE OF NOZZLE

The discharge rate for fine cone spray pattern as 1500 ml/min at a pressure of 300 kpa was declared by the applicant. The discharge rate corresponding to 300 kpa pressure was observed as under:-

- For fine cone spray pattern : 1315 ml/min

Remark: The discharge rate for fine cone spray pattern does not conform to the requirement of IS: 3652:1995.

9.2 TEST FOR SPRAY ANGLE OF NOZZLE

The spray angle of nozzle at a pressure of 300 kPa has been declared by applicant as 50° degree. The spray angle corresponding to 300 kPa pressure was observed as 52.7 degree.

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15. CRITICAL TECHNICAL SPECIFICATIONS (Deferred till 31.03.2021 vide Ministry's O.M. No 13-13/2020 M &T (I & P) dated 22.12.2020)

16. CONFORMITY TO INDIAN STANDARDS

i) IS: 11313:2007 Hydraulic power sprayers- : Does not conform in toto specification

ii) IS: 10134-1994-Method of test for manually: Does not conform in toto operated sprayer

iii) Spray nozzle and spray gun as perIS:3652-1995 : Does not conform in toto (Reaffirmed 2011)

17. COMMENTS & RECOMMENDATIONS

- 17.1 The year of manufacturer of sprayer is not specified. It should be specified.
- 17.2 The battery charger make, model and country of origin is not specified. It should be specified
- 17.3 The motor serial number and speed is not specified. It should be specified.
- 17.4 The country of origin of pump is not specified. It is should be specified.
- 17.5 The manufacturer's name or recognized trade mark, type of cut-off device and batch or code number of cut off device is not marked. It MUST be looked into.
- 17.6 The strainer in nozzle is not provided. It may be considering for providing.
- 17.7 The volumetric efficiency of pump does not meet the requirement of Indian Standard. It MUST be improved.
- 17.8 Agitator is not provided. It may be provided.
- 17.9 The strap cushion thickness does not meet the requirement of Indian Standard. It may be looked into.
- 17.10 Time required to full charge the battery with AC charger is observed as 8 to 9 hours.
- 17.11 The spraying operation time after fully charging the battery was observed as 6 to 7 hours.
- 17.12 The discharge rate of nozzle for fine cone spray pattern does not meet the requirement of Indian Standard. It MUST be looked into.
- 17.13 During the strap drop test the buckle/bracket of strap assembly found failed to hold the strap in it's position. It should be improved.
- 17.14 The strap width does not meet the requirement of Indian Standard. It MUST be looked into.
- 17.15 The country of origin of battery is not specified. It should be specified.
- 17.16 The Manufacturer's Name or recognized trade Mark, nominal length and batch or code number of lance is not marked. It MUST be looked into.
- 17.17 The manufacturer name or recognized trade mark, batch or code number and designation of nozzle is not marked. It MUST be looked into.
- 17.18 The strainer area of cut-off device does not meet the requirement of Indian Standard. It MUST be looked into.
- 17.19 The discharge outlet nipple length does not meet the requirement of Indian Standard. It MUST be looked into.

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- 17.20 A suitable labeling plate (Not Sticker) needs to be provided with "interalia" following information.
 - i) Manufacturer's name
 - ii) Make
 - iii) Model
 - iv) Month & year of manufacturer
 - v) Rated speed
 - vi) Rated pressure
 - vii) Discharge rate
 - viii) Power rating
 - ix) Country of origin

18. TECHNICAL LITERATURE

The following literature provided with sprayer for guidance to the user.

- i. User Manual
- ii. Product catalogue

The user's manual of sprayer needs to be updated as per IS: 8132-1999

TESTING AUTHORITY

MAAN SINGH SENIOR TECHNICAL ASSISTANT	Amgh.
SANJAY KUMAR AGRICULTURAL ENGINEER	E Rumal
P. K. PANDEY DIRECTOR	43a-7ms

19. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's Comments
19.1	17.1, 17.2, 17.3, 17.4, 17.5, 17.15, 17.16 & 17.20	We will ensure that it will be specified in future production.
19.2	17.6, 17.8	We will ensure that it will be provided in future production.
19.3	17.13, 17.7, 17.12, 17.18 & 17.19	We will put up this issue with principal manufacturer to meet specified standards.
19.4	18	User manual will be updated as per specified standards.

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